



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2587
Job Sheet 171495



Part No: D2587

Job Qty: 40 ea

Part Name: Door Plug



Part Weight: 0 lbs

Job Created: 2/2/18

Due Date: 2/9/18

Type: SOLD

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV A1 IPP D 04.05.31 Step 2 changed KJ/JLM IPP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		2/8/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	40 pcs		2/8/18	0.00	0.83	Waterjet1		DAS
120	QC	40 pcs		2/8/18	0.00	0.00	QC8		38
130	HandFinish	40 pcs		2/9/18	0.00	1.03	HandFinish1		18-02-05 84
140	QC	40 pcs		2/9/18	0.00	0.00	QC3		21
150	Packaging	40 pcs		2/9/18	0.00	0.00	Packaging3		57008
160	QC21-SA	40 Ea		2/9/18	0.00	0.00	QC21		57008

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2587

DAS
21
9-82

FEB 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.6400 sf (.016 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	160	0

Part Specifications

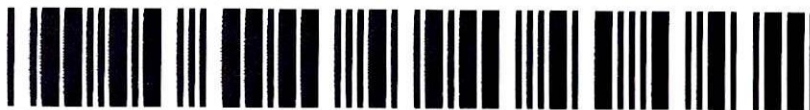
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Door Slug	1.500inches $\pm$ 0.010	1.510 1.490		
2	Door Slug	0.040inches $\pm$ 0.010	0.050 0.030		

Plex 2/2/18 7:44 AM dart.lacelle.linda

DART
AEROSPACE
S038352

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Door Plug

PART NO: D2587
Original Serial #: S038352
Revision:
Operation: Start up Operation
Change No:

02/02/18

Job No: 171495